

Date: Thursday, 22/01/2009 7:59:42 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: UPPER BLADE SUPPORT AND COVER ASSEMBLY
Job Number	: 45038		
Estimate Number	: 13520		
P.O. Number	:	Part Number	: PB674300121
This Issue	: 22/01/2009 S.O. No. :	Drawing Number	: B6743001 P.10
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41370	Material	:
Written By	:	Due Date	: 28/01/2009 Qty: 18 Um: Each
Checked & Approved By	: <u>MF 09-01-22</u>		
Comment	: Est Rev:A 08-07-25 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PB674300175	Upper Blade Support Ass'y
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 18.0000 Each(s)

Upper Blade Support Ass'y

batch: 43001 x 2, 45010 x 16

MF 09-03-05

2.0	PB6743001173	Cover Plate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 18.0000 Each(s)

Cover Plate

batch: 41481 x 13, B 45919 x 4

3.0	PB674300185	PB67-43001-85
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 18.0000 Each(s)

PB67-43001-85

batch: 41517 x 6, 45007 x 12

MF 09-03-05

4.0	MS27039110	Screw
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Comment: Qty.: 10.0000 Each(s)/Unit Total: 180.0000 Each(s)

Screw

batch: m109031 x 120, m18636 x 60

MF 09-03-05

5.0	NAS1149F0316P	WASHER
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Comment: Qty.: 10.0000 Each(s)/Unit Total: 180.0000 Each(s)

WASHER

batch: m109053 x 146, 109031 x 34

MF 09-03-05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER BLADE SUPPORT AND COVER ASSEMBLY

Job Number: 45038

Part Number: PB674300121

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



(18)

Comment: Assemble as per dwg PB67-43001

FR 09/03/09

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-03-09 (18)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

St - Blade fold section

MF 09-03-09

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/09

Job Completion



MF 09-03-09

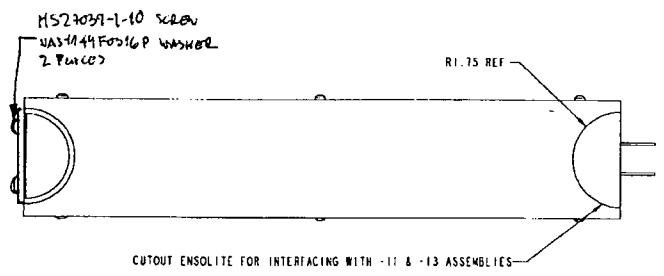
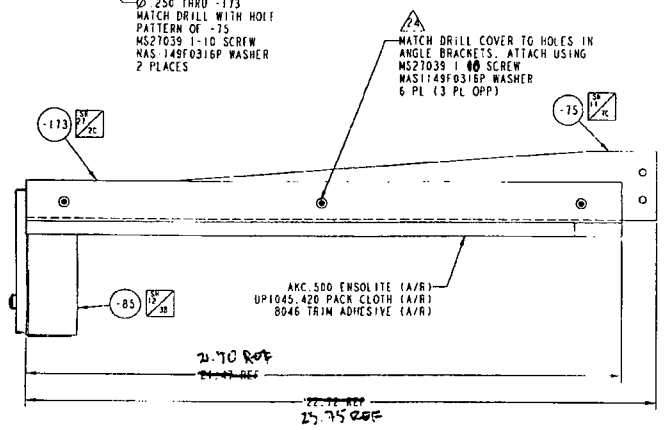
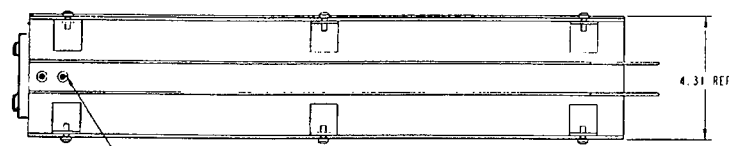
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

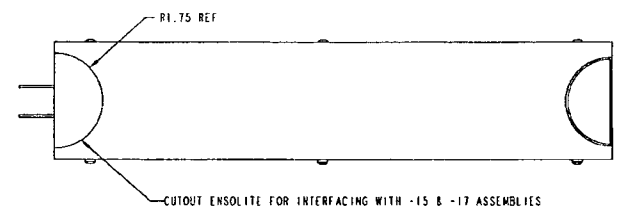
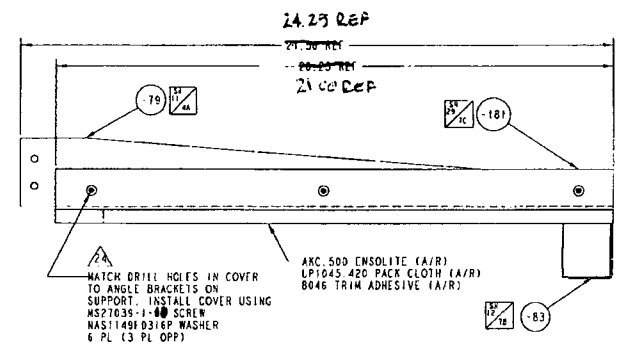
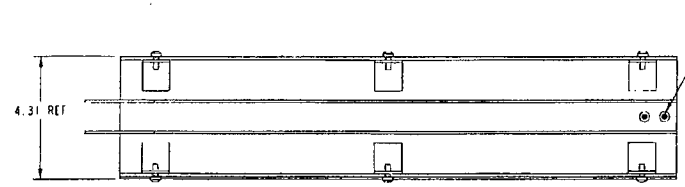
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



② -21 UPPER BLADE SUPPORT AND COVER ASSEMBLY $\frac{P}{K}$ $\frac{P}{A}$
SCALE 0.500



② -23 LOWER BLADE SUPPORT AND COVER ASSEMBLY $\frac{P}{K}$ $\frac{P}{A}$
SCALE 0.500

RELEASED
14 JUL 70

45038